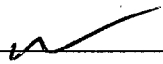


Date: Tuesday, 01/05/2007 1:02:09 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	350/355 FLOOR WINDOW KIT (LARGE)
Job Number :	32125		
Estimate Number :	12446		
P.O. Number :	N/A	Part Number :	D350567021
This Issue :	01/05/2007	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	OBSOLETE
First Issue :	N/A	Project Number :	N/A
Previous Run :	27463	Drawing Revision :	OBSOLETE
		Material :	N/A
Written By :		Due Date :	08/05/2007
Checked & Approved By :		Qty:	1
Comment :	Est Rev:E 01.10.26 Added Label for DT8439 (NCR 542) SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy blue file and create labels per PPP D350-567-021

Get copy of DT8439 from engineering

CHG003

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2949	Doubler
-----	-------	---------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Doubler

Batch: B15408 X

4.0	D2942	Replacement Window
-----	-------	--------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Replacement Window

Batch: B30683 X

5.0	D2463	1/2" Seal
-----	-------	-----------

**Comment:** Qty.: 4.3743 f(s)/Unit Total: 4.3743 f(s)

1/2" Seal 50" long x1

Batch: B26934 X

Date: Tuesday, 01/05/2007 1:02:09 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 FLOOR WINDOW KIT (LARGE)

Job Number: 32125

Part Number: D350567021

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2463

1/2" Seal



Comment: Qty.: 6.5625 f(s)/Unit Total : 6.5625 f(s)

1/2" Seal 75" long x1

Batch: B26939 ✓

7.0

D2950041

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Door Assembly

Batch: B15439 ✓

8.0

D2951

Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Floor Window

Batch: B14099B ✓

9.0

D2959

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bracket

Batch: B15683A ✓

10.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Receptacles

Batch: m103472 ✓

11.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Camlock Stud

Batch: m104108 ✓

12.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Camloc Retaining Washer

Batch: m104073 ✓

Date: Tuesday, 01/05/2007 1:02:10 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 FLOOR WINDOW KIT (LARGE)

Job Number: 32125

Part Number: D350567021

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	AN960JD6	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)
Washer
Batch: m6085 X

14.0	AN960JD8	Washer
------	----------	--------



Comment: Qty.: 44.0000 Each(s)/Unit Total: 44.0000 Each(s)
Washer
Batch: m103492 X

15.0	MS21042L06	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)
Nut
Batch: m17771 X

16.0	MS21042L08	Nut
------	------------	-----



Comment: Qty.: 22.0000 Each(s)/Unit Total: 22.0000 Each(s)
Nut
Batch: 9xm15003 / 13xm103830 X

17.0	AN526C632R12	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)
Screw
Batch: m103492 X

18.0	AN526C832R9	Screw
------	-------------	-------



Comment: Qty.: 22.0000 Each(s)/Unit Total: 22.0000 Each(s)
Screw
Batch: m104118 X

19.0	MS20470AD45	Rivet, Universal Head
------	-------------	-----------------------



Comment: Qty.: 50.0000 Each(s)/Unit Total: 50.0000 Each(s)
Rivet, Universal Head
Batch: m102450 X

Date: Tuesday, 01/05/2007 1:02:10 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 FLOOR WINDOW KIT (LARGE)

Job Number: 32125

Part Number: D350567021

Job Number:



Seq. #:	Machine Or Operation:	Description :
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20.0	MS20470AD46	Rivet, Universal Head
------	-------------	-----------------------



Comment: Qty.: 120.0000 Each(s)/Unit Total: 120.0000 Each(s)

Rivet, Universal Head

Batch: m103691 ✓

21.0	MS20470AD47	Rivet, Universal Head
------	-------------	-----------------------



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Rivet, Universal Head

Batch: m100854 X

22.0	MS20470AD35	Rivet
------	-------------	-------



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Rivet

Batch: ~~m100854~~ m9682 X

23.0	FG778150550ROL	7781 9oz Glass 50"x125yd
------	----------------	--------------------------



Comment: Qty.: 22.5000 sf(s)/Unit Total: 22.5000 sf(s)

7781 9oz Glass 2 sq yards

Batch: m101039 X

24.0	MS35207284	Screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Screw

Batch: m8628 ✓

25.0	MS21042L4	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Nut

Batch: m103914 X

26.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Washer

Batch: m1102929 K

CY07/05/01 ①

Date: Tuesday, 01/05/2007 1:02:10 PM
User: Linda Lucelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 FLOOR WINDOW KIT (LARGE)

Job Number: 32125

Part Number: D350567021

Job Number:



Seq. #:

Machine Or Operation:

Description :

(Ref Only) DT8439

27.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

CP 04/05/01 CU 7/5/01

28.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-021

Location: _____

PPP Rev: _____

R

CU 7/5/01

29.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U OF-05-01

Date: Tuesday, 5/1/2007 1:13:19 PM
 User: Kim Johnston

Process Sheet

19

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 350/355 FLOOR WINDOW KIT (LARGE)
Job Number	: 32125		
Estimate Number	: 12446		
P.O. Number	:	Part Number	: D350567021
This Issue	: 5/1/2007 S.O. No. :	Drawing Number	: OBSOLETE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 5/1/2007 Type : SMALL /MED FAB	Drawing Revision	: OBSOLETE
Previous Run	: 27463	Material	:
Written By	:	Due Date	: 5/8/2007 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:E 01.10.26 Added Label for DT8439 (NCR 542) SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy blue file and create labels per PPP D350-567-021

Get copy of DT8439 from engineering

CHG003

07.05.01 *[Signature]*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2949	Doubler
-----	-------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Batch: _____

4.0	D2942	Replacement Window
-----	-------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Replacement Window

Batch: _____

5.0	D2463	1/2" Seal
-----	-------	-----------



Comment: Qty.: 4.3743 f(s)/Unit Total : 4.3743 f(s)

1/2" Seal 50" long x1

Batch: _____

REFERENCE ONLY

Job Completion

